Petro-Canada **TechData**

HARNEXTM Wind Turbine Gear Oil

TOUGH CONDITIONS. TOUGHER PROTECTION.

Introduction

The challenges facing wind turbine transmissions are severe – high torque, temperature swings, severe corrosion, constant stopping and starting, and accessibility both in offshore applications and in bigger units.

What is needed is gear oil that stands up to these conditions while reducing downtime and maintenance costs.

The right oil for the right application

Petro-Canada's HARNEX 320 Wind Turbine Gear Oil is a premium synthetic lubricant designed to provide exceptional anti-wear/EP and protection from water corrosion under the toughest conditions. HARNEX is specially formulated for lubricating onshore and offshore wind turbine gearboxes for reduced downtime and less maintenance, especially critical for difficult to access gearboxes.

It's designed using polyalphaolefin (PAO) chemistry that delivers good oil film thickness over a broad temperature range. The high viscosity index and low traction coefficient of this oil combine to provide significant reduction in power consumption in many gear drives.

Meeting and exceeding industry challenges

Industry technology is constantly changing to meet ongoing maintenance challenges. Filter pore sizes have shrunk to 5 microns in main oil circuits and 3 microns in bypass circuits to reduce debris damage. HARNEX, with its special formulation, performs well in conjunction with these filters, and passes the latest OEM filtration tests.

HARNEX meets the following industry specifications

- · AGMA 9005-E02
- · DIN 51517-3 (CLP 320)
- · ISO 12925-1 Type CKD

Features & Benefits

- Protects against micropitting and scuffing of gear teeth and provides extended bearing life under extreme conditions.
- Withstands breakdown at high temperatures to increase time between drain intervals, saving you time and labour.
- High quality synthetic base stocks reduce viscosity change, which is very critical in remote applications.
- Resists rust and corrosion for smooth operation.
- Passes the SKF Bearing filterability requirements.

What is the HT difference?

Petro-Canada starts with the HT purity process to produce water-white, 99.9% pure base oils. The result is a range of lubricants, specialty fluids and greases that deliver maximum performance for our customers.

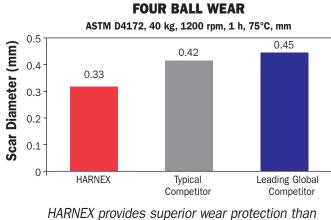






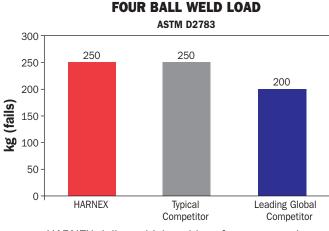
Tested in our labs. Proven in operations like yours.

Superior wear protection:



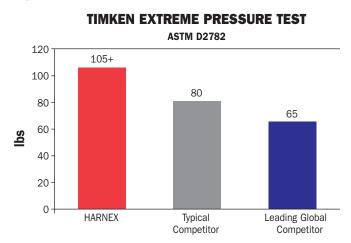
HARNEX provides superior wear protection than its leading global competitor.

Exceptional extreme pressure weld performance:



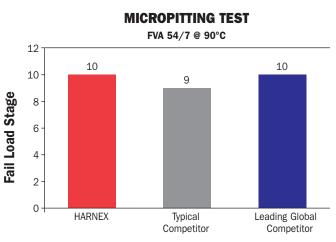
HARNEX delivers high weld performance under extreme pressures.

High extreme load protection:



HARNEX provides high Timken EP load protection under the toughest conditions.

Resists micropitting:



HARNEX resists micropitting by dramatically reducing scuffing wear in gears. It meets the FVA 54/7 Micropitting Test (Fail 10) required by most European gearbox manufacturers.

Typical performance data

| PROPERTY | TEST METHOD | HARNEX |
|----------------------------------|-------------|--------------|
| Density @ 15°C | ASTM D4052 | 0.862 |
| Viscosity @ 40°C, cSt | ASTM D445 | 323 |
| Viscosity @ 100°C, cSt | ASTM D445 | 34.9 |
| Viscosity Index | ASTM D2270 | 153 |
| Flash point, COC, °C | ASTM D92 | 237 |
| TAN, mg KOH/g | ASTM D664 | 0.7 |
| Pour Point, °C | ASTM D5950 | -42 |
| Brookfield Viscosity @ -30°C, cP | ASTM D2983 | 139200 |
| Brookfield Viscosity @ -35°C, cP | ASTM D2983 | 273600 |
| Mechanical Emulsion @ 82°C | ASTM D1401 | 40-40-0 (20) |
| Foam, Sequence 1 | ASTM D892 | 10/0 |
| Foam, Sequence 2 | ASTM D892 | 10/0 |
| Foam, Sequence 3 | ASTM D892 | 10/0 |
| Cu Corrosion, 3 h, 120°C | ASTM D130 | 1b |
| Rust Test (Synthetic Sea Water) | ASTM D665B | Pass |
| Timken OK, Ibs. | ASTM D2782 | >105 |
| 4 Ball Weld, kg | ASTM D2783 | 250 |
| 4 Ball Wear @ 40 kg 1200 rpm, mm | ASTM D4172 | 0.33 |
| FZG Scuffing Test A/8.3/90 | DIN 14635-1 | 14 |
| FZG Scuffing Test A/16.6/90 | DIN 14635-1 | 14 |
| FZG Micropitting Test @ 60°C | FVA 54/7 | Fail 10 |
| FZG Micropitting Test @ 90°C | FVA 54/7 | Fail 10 |
| FAG FE8 Test (Stages 1,2,3,4) | DIN 51818-3 | Pass |
| Oxidation Test @ 121 °C | ASTM D2893 | |
| Precipitation Number | | 0 |
| Visc. Increase at 100 °C, % | | 2.7 |
| Static Seal Test (NBR,FKM) | DIN 53521 | Pass |
| Dynamic Seal Test (NBR,FPM) | DIN 3761 | Pass |
| Paints Compatibility | Mäder | Pass |
| Sealants Compatibility | Loctite | Pass |

Health and Safety

To obtain Material Safety Data Sheets (MSDS), contact one of our TechData Info Lines.

TechData Info Lines

To place an order, please call a Customer Order Management Representative at :

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You can also e-mail us at lubecsr@suncor.com



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